



ISO 45001:2018

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Agenda



- Introduction
- Overview of Management Systems
- Structure of Documents
- Elements of ISO 45001:2018
- Implementation Considerations

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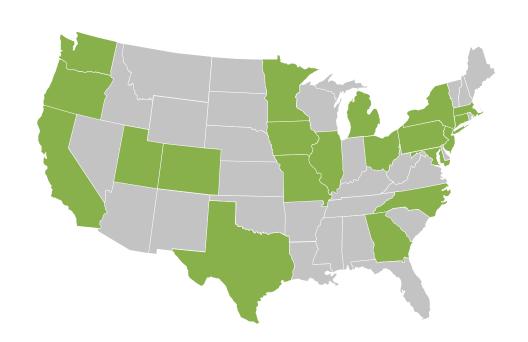
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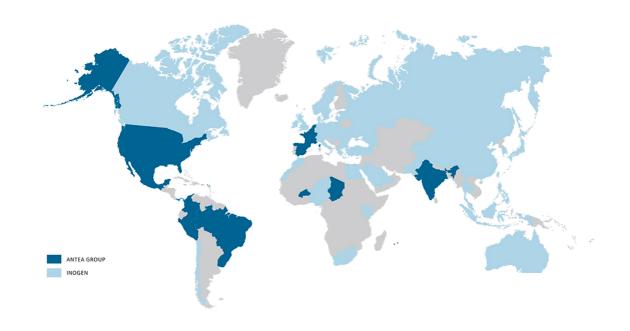
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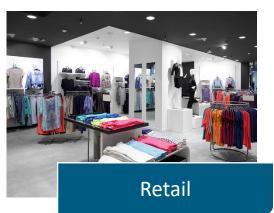














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Occupational Health and Safety Management Systems



OHSMS

ANSI Z10

Voluntary Protection Program

OHSAS 18001

ISO 45001







Benefits of an OHSMS



Improved OH&S Performance

- Prevent health and safety hazards
- Enhances the involvement of leadership and participation of workers
- Provides a platform for continual OH&S improvement

Reduced Costs

- Prevent risks as opposed to reacting to them
- Efficient and streamlined processes
- Better control of injury and incident costs

Improved Public Image

- Enhanced employee and customer trust
- Competitive advantage
- Environmental Social Governance (ESG)



ISO 45001:2018



Purpose:

- Develop a framework for managing OH&S risks
- Intended outcome is the creation of an Occupational Health & Safety Management System (OHSMS)

Objective:

- Minimizing occupational risks
- Improving performance

Alignment with other ISO standards (ISO 14001, ISO 9001)

Replaces OHSAS 18001:2007







Comparing ISO 45001 to OHSAS 18001





ISO 45001

Planning Elements are More Detailed

Identify Risks and Opportunities

Hazard Identification

Widens the Scope

Competency of Workers



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The Transition



March 2018
Publication
Date

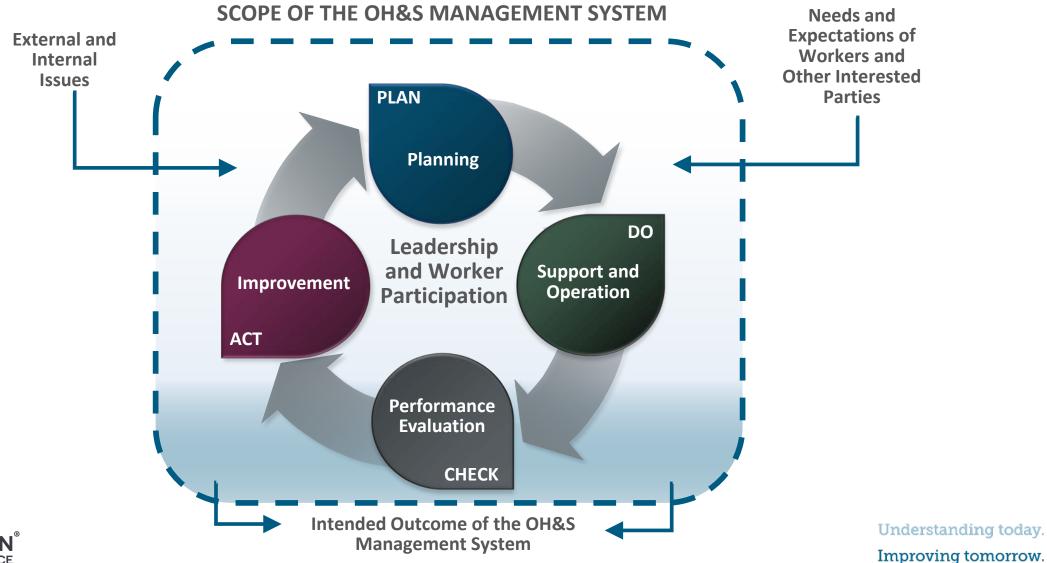
Three Year Transition Period

March 2021
Deadline
for
Transition



Continuous Improvement







Key Elements



- Extends to all parts of the operations
- Increased emphasis on leadership and employee participation
- New concepts such as occupational well-being, risk, and
- Context of the organization is a significant consideration Documenting planning
- Determining of scope



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Clauses of ISO 45001

Clause 1: Scope

Clause 2: Normative References

Clause 3: Terms & Definitions

Context of the Organization Clause 4:

Leadership and Worker Participation Clause 5:

Clause 6: Planning

Clause 7: Support

Operation Clause 8:

Clause 9: Performance Evaluation

Clause 10: **Improvement**





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EHS Documentation



Policy

Procedure (Standards, Guidelines)

- Accountability, Leadership & Governance
- Strategic Planning
- Performance Management & Metrics
- •Legal & Other Requirements
- •Risk Assessment & Management
- Emergency Preparedness & Response

- •Training, Awareness & Competency
- •Communications, Reporting & Info.
- Documents & Records
- Audits & Assessments
- Management of Change
- Due Diligence

Work Instructions (Programs)

Records

- Ergonomics
- Industrial Hygiene
- Safety Committees
- First Aid/AED

- Hazard Communication
- Ladder Safety
- Lockout/Tagout

IH Reports, Audits, Risk Assessments, Incident Investigations, Safety Committee Meeting Min, Training Records Etc.



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Consideration

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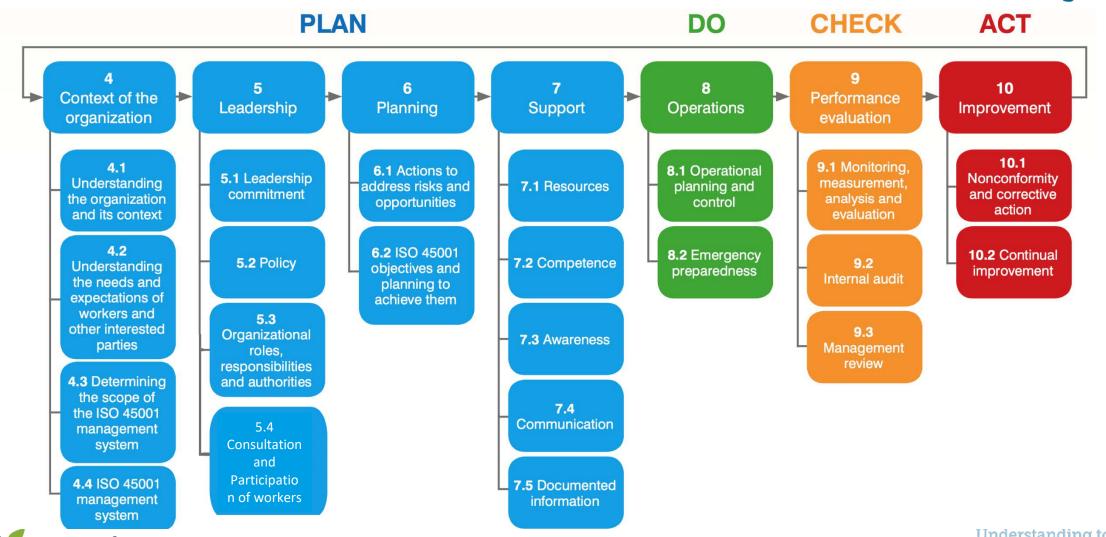
- Resources
- Competence
- Awareness
- Communication
- Documentation





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Clause 4: Context of the Organization



4 Context of the organization

4.1
Understanding the organization and its context

4.2
Understanding the needs and expectations of workers and other interested parties

4.3 Determining the scope of the ISO 45001 management system

> 4.4 ISO 45001 management system

- Understanding the external and internal issues that are relevant to impacting the ability to achieve the intended outcomes of the OHSMS
- Understand need and expectations of workers
- Who are the interested parties
- Determine scope

Clause 5: Leadership and Worker Participation





- Demonstrated commitment
- OH&S policy
- Roles and responsibilities
- Consultation and participation of workers



Clause 6: Planning



6 Planning

6.1 Actions to address risks and opportunities

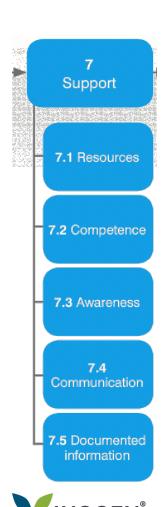
6.2 ISO 45001 objectives and planning to achieve them

- Actions to determine risks and opportunities
- Hazard identification and assessment
- Legal requirements
- Planning actions
- OH&S objectives



Clause 7: Support





- Resources
- Competence
- Awareness
- Communication
- Documentation

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Clause 8: Operations



8
Operations

8.1 Operational

planning and

control

8.2 Emergency

preparedness

- Eliminating hazards and reducing risk
- Management of Change
- Procurement
 - Contractors
 - Outsourcing
- Emergency preparedness



Clause 9: Performance Evaluation



9 Performance evaluation

9.1 Monitoring, measurement, analysis and evaluation

9.2 Internal audit

9.3 Management review

- Monitoring, measurement, analysis, and evaluation
- Compliance evaluation
- Internal audit
- Management review



Clause 10: Improvement



10.1
Nonconformity
and corrective
action

10.2 Continual
improvement

- Incident, Nonconformity, and Corrective Action
- Continual improvement



Steps to ISO 45001 Certification



- 1. Get the support of management
- 2. Perform an initial gap analysis
- 3. Define the scope of the OH&S management system
- 4. Define the processes and procedures
- 5. Implement the OH&S processes and procedures
- 6. Train your employees and make them aware
- 7. Live with the management system
- 8. Perform internal audits
- 9. Conduct a management review
- 10. Implement corrective actions
- 11. Choose a certification body
- 12. Certification audits



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Gap Analysis



Sub-elements	ISO Ref	ISO 45001 Clause	OH&SMS Summary Activity Description	Gap	Action Needed	Record/ Documentation
4 Context of the organization 4.1 Understanding the organization and its context	4.1	The organization shall determine external and internal issues that are relevant to its purpose and that affect its ability to achieve the intended outcome(s) of its OH&S management system.				
4.2 Understanding the needs and expectations of workers and other interested parties. The organization shall determine:	4. <u>2.a</u>	the other interested parties, in addition to workers, that are relevant to the OH&S management system;				
	4. <u>2.b</u>	the relevant needs and expectations (i.e. requirements) of workers and other interested parties;				
	4.2.c	which of these needs and expectations are, or could become, legal requirements and other requirements?				



Common Gaps for Mature EHS Programs



- Communication procedure.
- Change management procedure.
- Document and record control procedure
- Formal processes to create measurable EHS objectives and plans to achieve them.
- Employee management system awareness
- Legal register of EHS requirements
- Monitoring/audit program for ISO 45001 conformance.
- Documented evidence of continual improvement.







Document title	Clause of ISO 45001:2018
Procedure for Determining Context of the Organization and Interested Parties	4.1
OH&S Manual	4
Procedure for Consultation and Participation of Workers	5.4
Procedure for Hazard Identification and Assessment	6.1.2.1
Procedure for Communication	7.4.1
Procedure for Document and Record Control	7.5
Procedure for Operational Planning and Control	8.1
Procedure for Change Management	8.1.3
Procedure for Internal Audit	9.2
Procedure for Management Review	9.3
Procedure for Incident Investigation	10.2
Procedure for Management of Nonconformities and Corrective Actions	10.2



Required Documents and Records



Document	Clause of ISO 45001
OH&S Management System Scope	4.3
EHS Policy	5.2
Responsibilities and authorities within the EHSMS	5.3
EHS process for addressing risks and opportunities	6.1.1
Methodology and criteria for assessment of EHS risks	6.1.2.2
EHS Objectives and plans for achieving them	6.2.2
Procedure for emergency preparedness and response	8.2

Record	Clause of ISO 45001
Risks and opportunities and actions for addressing them	6.1.1
Legal and Other requirements	6.1.3
Evidence of competence	7.2
Evidence of communications	7.4.1
List of external documents	7.5.3
Plans for responding to potential emergency situations	8.2
Results on monitoring, measurement, analysis and performance evaluation	9.1.1
Maintenance, calibration or verification of monitoring equipment	9.1.1
Compliance evaluation results	9.1.2
Internal audit program	9.2.2
Internal audit results	9.2.2
Results of management review	9.3
Nature of incidents or nonconformities and any subsequent action taken	10.2
Results of any action and corrective action, including their effectiveness	10.2
Evidence of the results of continual improvement	10.3



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Considerations in ISO Implementation



ISO Implementation can vary depending on the size and maturity of the organization and its EHS programs.

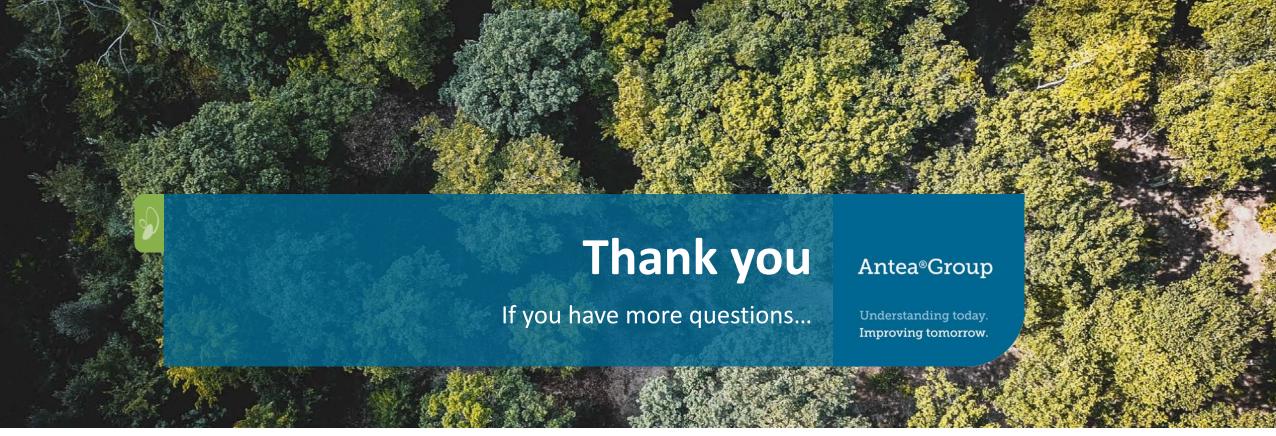
It is not a program that can be easily handed off to or managed by a third party, but third-party resources can help in implementation.

Getting buy-in from all stakeholders can be challenging:

• ISO standards often require additional work unless processes are already in place.

Implementing a program at the corporate/global level and ensuring its success at the site-level can be difficult.





We do more than effectively solve client challenges; we deliver sustainable results for a better future.





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